

Date: Tuesday, 25/09/2007 10:06:10 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D205-626-012
Job Number	: 34865		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D205626012
This Issue	: 25/09/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: RTN TO STK
First Issue	: N/A	Project Number	: N/A
Previous Run	: 34864	Drawing Revision	: N/A
	Type : SMALL / MED FAB	Material	: N/A
Written By	: _____	Due Date	: 02/10/2007
Checked & Approved By	: _____	Qty:	1 Um: Each
Comment	: _____		

## Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT KIT

*2009-25 (1)*

2.0

D205626012

Heli-Access Handle RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Heli-Access Handle RH

B/N 23496

CHG 002

N/A ?

*CHG 002 per kin  
07.09.26*

*07/9/26*

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-PACKAGE PER PPP

USING NEW B/N

→ NEW LABELS &amp; PAPERWORK REQ'D

→ RE-IDENTIFY PAPERWORK WITH NEW B/N

*07/9/26 (1)*

4.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07/10/26 (1)*

Job Completion



*U 07.09.26*

5/35

SPLIT

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	23496 A
<b>Description:</b> Heli- Access-Handle, RH		<b>Part Number:</b>	D205-626-012
		<b>Qty:</b>	87

Step	Location	Procedure	By	Date																								
1	EXPEDITING	Issue Work Order	HA	05.06.06																								
2	EXPEDITING	Photocopy blue file and type labels as per PPP D205-626-012 UK33	DH	05.06.06																								
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2480-012</td><td>Handle Weldment</td><td>B23498</td></tr><tr><td>6</td><td>AN526C632R7</td><td>Screw</td><td>M17864</td></tr><tr><td>6</td><td>AN960JD6</td><td>Washer</td><td>M16085</td></tr><tr><td>6</td><td>MS21042L06</td><td>Nut</td><td>M14941</td></tr><tr><td>1</td><td colspan="3">Copy of paperwork from step 2</td></tr></tbody></table>	Qty	Part Number	Description	Batch	1	D2480-012	Handle Weldment	B23498	6	AN526C632R7	Screw	M17864	6	AN960JD6	Washer	M16085	6	MS21042L06	Nut	M14941	1	Copy of paperwork from step 2			DL	05/08/08
Qty	Part Number	Description	Batch																									
1	D2480-012	Handle Weldment	B23498																									
6	AN526C632R7	Screw	M17864																									
6	AN960JD6	Washer	M16085																									
6	MS21042L06	Nut	M14941																									
1	Copy of paperwork from step 2																											
4	QC	Inspect Level 4	CL	05/08/08																								
5	STORES	Package per PPP D205-626-012 PCU = D	DL	05/08/08																								
6	EXPEDITING	Close W/O Cost / Part 59.79 Sur 05/08/10 (7)	DL	05/08/09																								

Rev	Date	Change	Revised By	Approved
A	96.06.17			
B	00.03.20	Reformat	EC	

RELEASED

EC 00.03.22

RCP 0000214